



Coating Materials

High gloss top coat based on Maincote 1200 Formulation SS454-105-E

Material Name	Kilograms	Liters	Level	
Grind				
Water	92.6	92.6		
Orotan 681	8.0	7.35	1.36%	% Disp
Triton HW-1000	5.6	5.25		
AMP-95	2.2	2.41		
Dowanol DPM	11.3	11.82	3.98%	% Coal
Ti -Pure TS-6200 ⁽¹⁾	195	48.75	15.50%	PVC
<i>Grind Sub-total</i>	313.3	166.84	15.50%	PVC
LetDown				
Maincote 1200	650	631.04		
Texanol	18.0	18.97	6.38%	% Coal
Vegeurst NFP ⁽²⁾	10	3.94	1.25%	PVC
Acrysol RM-8W	5.6	5.42		
BYK-023	1.7	1.64		
Totals	1000.00	827.85		
Property	Value	(without additives)		
Total PVC	16.75	%		
Volume Solids	37.99	%		
Weight Solids	48.90	%		

(1) Ti -Pure TS-6200 from DuPont

(2) Vegeurst NFP, vegetable anti flash rust from Labema Laboratories.

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